



Revision Date 04/04/2015 Print Date 10/29/2015

#### **SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name

Product Use Description

: Intermediate for electronic industry

Company

: EMD Performance Materials Corp.

An affiliate of Merck KGaA, Darmstadt Germany

One International Plaza, Suite 300

Philadelphia, PA 19113

Telephone

: 1-888-367-3275

Emergency telephone number : 1-800-424-9300 (CHEMTREC)

#### **SECTION 2. HAZARDS IDENTIFICATION**

**Emergency Overview** 

**HMIS Classification** 

: Health hazard: 2 Flammability: 3

Reactivity: 0 PPE:X

**NFPA Classification** 

: Health hazard: 2

Fire Hazard: 3 Reactivity Hazard: 0

Special Hazards: NONE



#### **GHS Classification**

Hazard category, Hazard

: Flammable liquids, Category 3

class

Hazard category, Hazard

Eye irritation, Category 2A

class

Hazard category, Hazard

Specific target organ toxicity - single exposure, Category 3

class



Substance No.: Version 4.1

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#### **GHS-Labelling**

Symbol(s)

Signal word

Warning

Hazard statements

Flammable liquid and vapour. Causes serious eye irritation.

May cause respiratory irritation, and drowsiness or dizziness.

Precautionary statements

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No

smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ ventilating/ lighting/ equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge. Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF INHALED: Remove victim to fresh air and keep at rest in a

position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

IF exposed or if you feel unwell:

Get medical advice/ attention.

In case of fire: Use dry sand, dry chemical or alcohol-resistant

foam for extinction.

Storage:

Store in a well-ventilated place. Keep cool.

Store in a closed container.

Disposal:

Dispose of contents/ container to an approved waste disposal

plant.





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#### **SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

#### Hazardous ingredients

Component	CAS-No.	Weight percent
1-Methoxy-2-propanol	107-98-2	65 - 75
1-Methoxy-2-propanol acetate	108-65-6	25 - 35
2-Methoxy-1-propanol acetate	70657-70-4	< 0.3

#### **SECTION 4. FIRST AID MEASURES**

#### First aid procedures

Inhalation : If inhaled, remove to fresh air. If breathing is difficult, give

oxygen. If symptoms persist, call a physician.

Skin contact : Wash off immediately with soap and plenty of water while

removing all contaminated clothes and shoes. Get medical

attention if irritation develops and persists.

Eye contact Remove contact lenses. Flush eyes with water at least 15

minutes. Get medical attention if eye irritation develops or

persists.

Ingestion : Keep respiratory tract clear. If conscious, drink plenty of water.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

#### **SECTION 5. FIREFIGHTING MEASURES**

#### Flammable properties

Flash point

: 90 °F (32 °C)

Method: closed cup

Fire fighting

Suitable extinguishing media

: Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Further information

: In the event of fire, wear self-contained breathing apparatus.

Use personal protective equipment.

Cool containers/tanks with water spray.





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# Protective equipment and precautions for firefighters

Specific hazards during firefighting

: As the product contains combustible organic components, fire will produce dense black smoke containing hazardous

products of combustion (see section 10).

#### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

Environmental precautions

: Do not allow entry to drains, water courses or soil Prevent spreading by use of suitable barriers.

Local authorities should be advised if significant spillages

cannot be contained.

Methods for containment / Methods for cleaning up

: Wearing appropriate personal protective equipment, contain spill, ventilate area of spill or leak, remove all sparking devices or ignition sources, collect onto inert absorbent, and place in a

suitable container.

#### **SECTION 7. HANDLING AND STORAGE**

#### Handling

Handling

: Wash thoroughly after handling.

Keep container closed.

Avoid breathing vapors and contact with skin, eyes, and

clothing.

Use only with adequate ventilation and proper protective

eyewear, gloves, and clothing.

Keep away from heat, sparks, and flame.

Advice on protection against

fire and explosion

Keep away from sources of ignition

Take precautions against accumulation of electrostatic charge

#### Storage

Further information on storage conditions

: Store at appropriate temperature. See label for details.

Store in original container.

Transport and store under dry conditions tightly closed and

protected from heat and light.

May liberate flammable solvent vapors.





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#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### **Exposure Guidelines**

### Components with workplace control parameters

Components	CAS-No.	Control parameters	Basis
1-Methoxy-2-propanol	107-98-2	TWA: 50 ppm	ACGIH
		STEL: 100 ppm	
		TWA: 100 ppm (360 mg/m3)	OSHA P0
		STEL: 150 ppm (540 mg/m3)	
		TWA: 100 ppm (360 mg/m3)	NIOSH REL
		ST: 150 ppm (540 mg/m3)	
1-Methoxy-2-propanol acetate	108-65-6	TWA: 50 ppm	US WEEL

**Engineering measures** 

Engineering measures : Handle only in a place equipped with local exhaust (or other

appropriate exhaust).

Personal protective equipment

Eye protection : Safety eyewear to protect against splashes.

Hand protection : Solvent-resistant gloves

Skin and body protection : Clothing suitable to prevent skin contact.

Respiratory protection : In the case of vapour formation use a respirator with an

approved filter.

Respirator with filter for organic vapour Use NIOSH approved respiratory protection.

Hygiene measures : Observe the usual precautions when handling chemicals.

#### **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance** 

Form : Liquid

Color : Clear, colorless

Odor : Strong, characteristic odor.

Safety data

Flash point : 90 °F (32 °C)

Method: closed cup



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Boiling point : 255 °F (124 °C)

at 1,013 hPa

Method: DIN 51751

Vapour pressure : ca. 10.5 Torr

at 68 °F (20 °C) Method: calculated

Density : 0.9326 g/cm3

at 68 °F (20 °C)

Water solubility : The solvent is partially water soluble but the product forms two

layers.

VOC : 933 g/l (Calculated value)

Loss on drying : > 98 %

# **SECTION 10. STABILITY AND REACTIVITY**

Conditions to avoid : Avoid contact with strong oxidizing agents. Contact with

strong acids and bases may cause hydrolysis of product.

Hazardous decomposition

products

: Hazardous decomposition products due to incomplete

combustion

Carbon monoxide, carbon dioxide and unburned

hydrocarbons (smoke).

Hazardous reactions : Hazardous polymerisation does not occur.

Chemical stability : Stable under normal conditions.

# **SECTION 11. TOXICOLOGICAL INFORMATION**

Data for

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Further information

: No toxicological testing was carried out on the preparation.

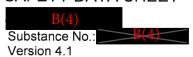
Data for 1-Methoxy-2-propanol (107-98-2)

Acute oral toxicity

: LD50 Oral: > 5,000 mg/kg

Species: rat





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Acute inhalation toxicity

: LC50: > 7559 ppm

Exposure time: 6 h

Species: rat

Acute dermal toxicity

: LD50 Dermal: 13,000 mg/kg

Species: rabbit

Skin irritation

: Result: slight irritant effect - does not require labelling

Eye irritation

: Result: Mild eye irritation

Sensitisation

: Result: No evidence of sensitizing properties.

#### Data for 1-Methoxy-2-propanol acetate (108-65-6)

Acute oral toxicity

: LD50: 8,532 mg/kg

Species: rat

Acute inhalation toxicity

: LC50: > 23.8 mg/l

Exposure time: 6 h

Species: rat

Acute dermal toxicity

: LD50: > 5,000 mg/kg

Species: rabbit

Skin irritation

: Result: non-irritant

Eye irritation

: Result: Moderate eye irritation

Source: Supplier MSDS

Sensitisation

: Species: Guinea pig

Result: non-sensitizing

#### **Toxicology Assessment**

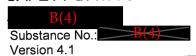
CMR effects

: Teratogenicity:

Oral and Inhalation developmental toxicity studies were conducted in pregnant rats and rabbits with PGMEA (1-Methoxy-2-propanol acetate) containing approximately 2% beta isomer (cited in 1-METHOXY-2-PROPANOL ACETATE OECD SIDS Report). No statistically significant effects were noted in developmental parameters at any of the dose levels tested (Oral study - up to 1,000 mg/kg/day and inhalation

study - up to 4000 ppm).





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# Data for 2-Methoxy-1-propanol acetate (70657-70-4)

Acute inhalation toxicity **Toxicology Assessment**  : Data refers to Beta Isomer

CMR effects

: Teratogenicity:

The beta isomer, 2-Methoxy-1-propanol acetate, was tested by itself for developmental/teratogenic effects in pregnant rats and rabbits. Developmental/teratogenic effects were observed in both species via the inhalation route of exposure. In rabbits, the effects only occurred in the highest dose group (545 ppm) in absence of any significant maternal toxicity. In rats, these effects were also only observed in the highest dose group, but in the presence of significant maternal toxicity, which placed the cause of the developmental effects in question. The No Observable Adverse Effect Level, NOAEL, for the inhalation exposures in rabbits with the pure beta isomer was determined to be 145 ppm, this equates to exposure of 1-Methoxy-2-propanol acetate with a level of beta isomer > 2%. Since this Product formulation contains < 0.3% of the beta isomer, it is judged that exposure to this product

formulation does not pose a reproductive hazard.

# **SECTION 12. ECOLOGICAL INFORMATION**

Data for



Additional ecological information

: No ecological testing was carried out on the preparation.

#### Data for 1-Methoxy-2-propanol (107-98-2)

#### **Ecotoxicity effects**

Toxicity to fish

: LC50: 6,812 mg/l Exposure time: 96 h

Species: golden orfe

: LC50: 20,800 mg/l Exposure time: 96 h

Species: Fathead minnow

: LC50: > 1,000 mg/l Exposure time: 96 h

Species: rainbow trout

Toxicity to daphnia and other aquatic invertebrates

: EC50: > 500 mg/l

Exposure time: 48 h Species: Daphnia magna





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Toxicity to algae

: EC50: > 1,000 mg/l

Exposure time: 96 h Species: Green algae

Toxicity to bacteria

: IC50: > 1,000 mg/l

Exposure time: 3 h

Species: activated sludge

#### Elimination information (persistence and degradability)

Biodegradability

: 98 %

#### Data for 1-Methoxy-2-propanol acetate (108-65-6)

#### **Ecotoxicity effects**

Toxicity to fish

: LC50: 100 - 180 mg/l Exposure time: 96 h

Species: Oncorhynchus mykiss (rainbow trout)

: LC50: 161 mg/l Exposure time: 96 h

Species: Fish general (Pisces)

: NOEC: 100 mg/l Exposure time: 96 h

Species: Fish general (Pisces)

Toxicity to daphnia and other

aquatic invertebrates

: EC50: > 500 mg/l

Species: Daphnia magna

Toxicity to bacteria

: EC20: 1,000 mg/l

Exposure time: 30 min Species: activated sludge

#### Elimination information (persistence and degradability)

Biodegradability

: Method: OECD 302 B

: The product is biodegradable.

#### **SECTION 13. DISPOSAL CONSIDERATIONS**

Further information

: Dispose of as hazardous waste in compliance with local and

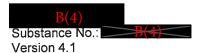
national regulations.

For disposal, this material is a flammable hazardous waste

under RCRA.

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#### SAFETY DATA SHEET



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Contaminated packaging

: Empty containers should be taken to an approved waste

handling site for recycling or disposal.

RCRA hazardous waste

: RCRA number: D001

Yes -- If it becomes a waste as sold.

#### **SECTION 14. TRANSPORT INFORMATION**

DOT

UN number : 1993

Description of the goods : Flammable liquids, n.o.s.

: (1-Methoxy-2-propanol, 1-Methoxy-2-propanol acetate)

Class : 3
Packing group : III
Labels : 3
Emergency Response : 128

Guidebook Number

Environmentally hazardous : no

IATA

UN number : 1993

Description of the goods : Flammable liquid, n.o.s.

(1-Methoxy-2-propanol, 2-Methoxy-1-methylethyl acetate)

Class : 3
Packing group : III
Labels : 3
Environmentally hazardous : no

**IMDG** 

UN number : 1993

Description of the goods : FLAMMABLE LIQUID, N.O.S.

(1-Methoxy-2-propanol, 2-Methoxy-1-methylethyl acetate)

Class : 3
Packing group : III
Labels : 3
EmS Number 1 : F-E
EmS Number 2 : S-E
Marine pollutant : no
Environmentally hazardous : no

Additional data for transport : No Segregation Group





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#### **SECTION 15. REGULATORY INFORMATION**

**Notification status** 

TSCA

: All components of this product are listed on the TSCA

Inventory.

DSL

: All components of this product are on the Canadian DSL.

WHMIS Classification

: B2: Flammable liquid

**Canadian PBT Chemicals** 

: This product does not contain any components on the DSL that

are classified as Persistent, Bioaccumulative and Toxic (PBT)

under CEPA.

**CERCLA Reportable** 

Quantity

This material does not contain any components with a CERCLA RQ.

Carcinogenicity

**IARC** 

No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

**OSHA** 

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen

by OSHA.

NTP

No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

**ACGIH** 

No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential carcinogen

by ACGIH.

**EPCRA - Emergency Planning and Community Right-to-Know Act** 

SARA 302 Reportable

Quantity

: This material does not contain any components with a SARA

302 RQ.

SARA 304 Extremely Hazardous Substances This material does not contain any components with a section

304 EHS RQ.

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.





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Clean Air Act
Ozone-Depletion
Potential

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

#### US. Clean Air Act - Hazardous Air Pollutants (HAP)

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

# US. Clean Air Act Section 112(r); Regulated toxic and flammable substances for Accidental Release Prevention - 40 CFR 68.130 (subpart F)

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

# US. Clean Air Act Section 111 SOCMI Intermediate or Final Volatile Organic Compunds (VOC) - 40 CFR part 60.489

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

# Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

# **US State Regulations**

Massachusetts Right To Know Components	:	1-Methoxy-2-propanol	107-98-2
Pennsylvania Right To Know Components	:	1-Methoxy-2-propanol	107-98-2
		1-Methoxy-2-propanol acetate	108-65-6
New Jersey Right To Know Components	:	1-Methoxy-2-propanol	107-98-2
		1-Methoxy-2-propanol acetate	108-65-6
California Prop. 65 Components	:	This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other	

reproductive harm.





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#### **SECTION 16. OTHER INFORMATION**

This information is supplied under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, and is offered in good faith based on data available to us that we believe to be true and accurate. For any sub-heading within any section not addressed herein, no relevant information is determined or applicable. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable to the material. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate for that use. No warranty, express or implied, is made regarding the accuracy of this data, the hazards connected with the use of the material, or the results to be obtained from the use thereof. We assume no responsibility for damage or injury from the use of the product described herein. Data provided here are typical and not intended for use as product specifications.

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